



NOTE:

- 1.Material: TPU(MRI-95AY-3)
- 2.After each hole position mold is matched, it is centered as far as possible relative to the hole of the whole machine, and the hole should not be blocked.
- 3.Dimensions without tolerances are controlled according to the tolerances without tolerance table.
- 4.Sharp edges, oil stains and deformation are not allowed on the product surface.
- 5.Defects such as sharp edges, oil stains, gaps and deformations are not allowed in the opening.
- 6.The shape and size of the protective shell ensure that the function is qualified and the whole machine assembly is qualified.
- 7.The appearance effect meets the requirements of ID CMF documents.
- 8.The quality of raw materials meets the requirements of RoHs and Reach agreement.
- 9.The belt * is the key size, and the "ST" is the CPK size, requiring CPK>=1.33

Change Record					
Area	Mark	Change Content Description	Date	Changer	Approve
N/A	N/A	First Release	2020-05-01		

Unmarked Dimensional Tolerance Table					
>	≤	Plastic	Metel	Die Cut	Rubber
0	3	±0.05	±0.05	±0.10	±0.10
3	6	±0.07	±0.05	±0.10	±0.10
6	30	±0.10	±0.10	±0.15	±0.15
30	120	±0.15	±0.15	±0.25	±0.25
120	~	±0.20	±0.20	±0.30	±0.30
Unmarked Angel Tolerance ±0.5°					

oppo			Protect Case		QT-DD351-TPU-HOLDER-IND		
Design			Material	TPU	Scale	Version	Part Version
Check			Surface treatment		1:1	1	V1
Standardize					Unites	Weight(g)	
Approve			Page 1	Total 1 Page	mm		